

TIG- 400 / 630

Addon Inverter Base MMA/TIG Welding Equipment

Addon TIG Series Machines are IGBT Inverter based MMA/TIG Welding Power Source with soft switching technology and are used for manual metal arc welding with acid & basic coated electrodes & TIG Welding of Various Metals Except Al & Mg Alloy



All India Supply



FEATURES

- » Low Volume & Lighter in Weight
- » Advanced Soft Switching Inverter Technology and High Efficiency
- » Adjustable Arc Force, 2/4 Track Function In Tig
- » Digital Display Meter
- » Easy Arc Striking
- » High Efficiency, Better Power Factor
- » Can be used with extended cable

BASIC OUT FIT

- » Power Source
- » Remote Socket

TECHNICAL SPECIFICATIONS

Model	Input Power (KVA)	Current Range (A)	Duty Cycle	Weight
Addon Tig-400 I	18	20-400	60%	28
Addon Tig-630 I	35	30-630	60%	40
Input Supply – 380- 440 V 3- Phase 50 Hz Supply				
Open Circuit Voltage – 75 Volts				
Efficiency at Full Load (%) - 89				
Power Factor – 0.95				
Ambient Temperature – 40 °C				